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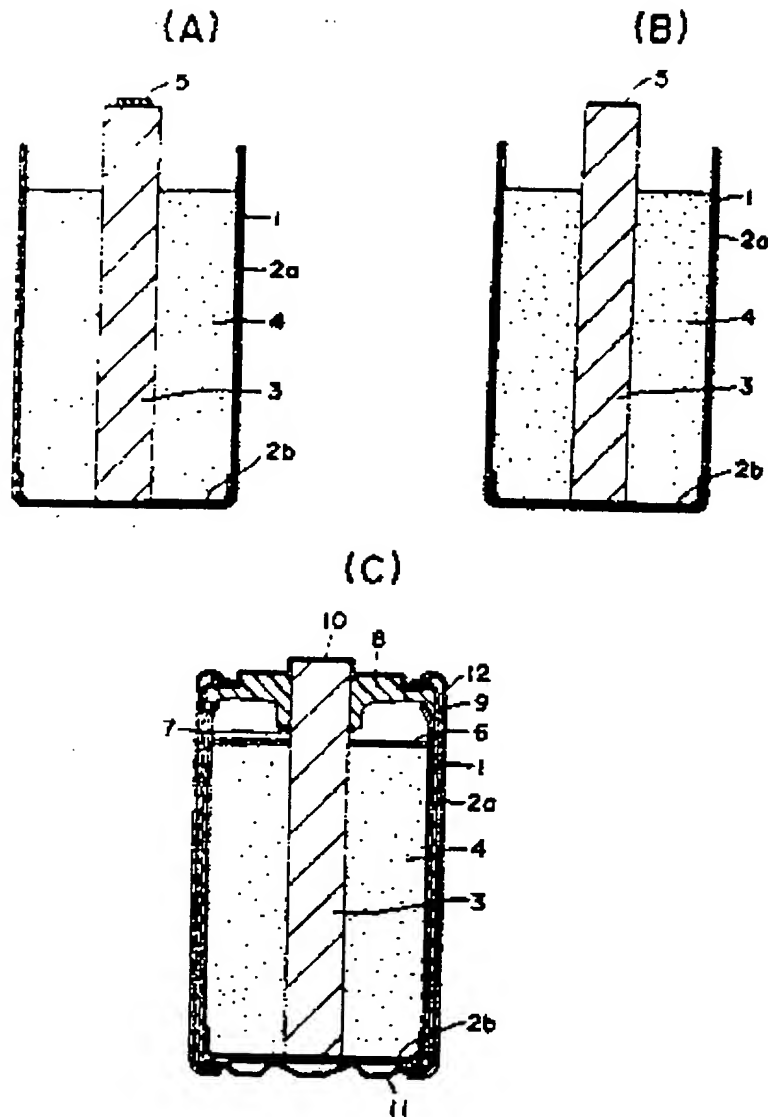
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edge of the carbon rod 4 after heating. Thereafter, upper cover paper 6 is placed on the positive pole laminating agent, a sealing agent 7 comprising pitch and the like is applied to the external surface of the carbon rod 4 and furthermore a synthetic resin sealing body 8 having a carbon rod insertion hole is kept in contact with the opening of the zinc can 1. And a metal negative terminal plate 11 is positioned on the bottom of the zinc can 1 and a metal positive terminal plate 10 is fitted on the sealing body 8.



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